

Rick's Ag Parts, LLC

PROBLEM

Difficult shifting of transmission on some 1355, 1365, 1370 and 2-50 tractors with six-finger Luk clutch.

OBSERVATION

Vacuum between clutch disc rivets and pressure plate may cause clutch to drag and not allow transmission to shift smoothly.

CORRECTION

FACTORY

At approximately tractor serial number 780 927, hollow clutch facing rivets were incorporated in 1365, 1370 and 2-50 tractors. Hollow rivets prevent vacuum from forming between clutch disc and pressure plate.

FIELD

If problem exists and clutch disc does not require replacement, drill 1/16-inch hole in all clutch facing rivets and reassemble. If clutch disc requires replacement and new disc does not have hollow rivets installed, drill 1/16-inch hole in all facing rivets before assembling.

Service Department

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