

**Buda 4B153—4 cylinder gas**  
**Buda 6B230—6 cylinder gas**

**Applications: Cockshutt 30, Co-op E3**  
**Applications: Cockshutt 40**

**Internal parts available**

<b>211-1194</b>	<b>Intake valve</b>
<b>211-1299</b>	<b>Exhaust valve</b>
<b>212-1095</b>	<b>Valve spring</b>
<b>217-3703</b>	<b>Valve guide</b>
<b>RP-46209D</b>	<b>Valve lock</b>
<b>HC386S</b>	<b>Cam bearing set</b>
<b>HE4507127</b>	<b>Piston pin bushing</b>
<b>HE4514606</b>	<b>Cylinder kit-3.562 Bore</b>
<b>SLR1844</b>	<b>Liner o-ring-2 required</b>
<b>HR458</b>	<b>Rod bearing</b>
<b>HM226S</b>	<b>Main bearing set-4 cyl. W/3 main brgs.</b>
<b>HM399S</b>	<b>Main bearing set-4 cyl. W/5 main brgs.</b>
<b>HM227S</b>	<b>Main bearing set-6 cyl.</b>
<b>HS3303VC</b>	<b>Head gskt set-4 cyl.</b>
<b>FS3303VC</b>	<b>Full gskt set-4 cyl., W/press on flywheel housing seal retainer</b>
<b>FS3303VW</b>	<b>Full gskt set-4 cyl., W/bolt on flywheel housing seal retainer</b>
<b>OS20492</b>	<b>Oil pan gskt-4 cyl.</b>
<b>HS3295VC</b>	<b>Head gskt set-6 cyl.</b>
<b>FS7805B-3</b>	<b>Full gskt set-6 cyl.</b>
<b>49638</b>	<b>Front crank seal</b>
<b>49872</b>	<b>Rear crank seal W/bolt on flywheel housing seal retainer</b>
<b>SS48048</b>	<b>Rear crank seal &amp; sleeve W/press on flywheel housing seal retainer</b>

**There are several different piston ring sets available for these engines.**  
**The original standard bore was 3.437. P/C had an overbore of 3.500**  
**available and we have the 3.562 bore cylinder kits.**

**Overhaul kits**

**BUDA4B153-INFRAME**  
**BUDA6B230-INFRAME**

**BUDA4B153-MAJOR**  
**BUDA6B230-MAJOR**

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