Buda 4B153—4 cylinder gas  Applications: Cockshutt 30, Co-op E3  
Buda 6B230—6 cylinder gas  Applications: Cockshutt 40  

Internal parts available  

211-1194  Intake valve  
211-1299  Exhaust valve  
212-1095  Valve spring  
217-3703  Valve guide  
RP-46209D  Valve lock  
HC386S  Cam bearing set  
HE4507127  Piston pin bushing  
HE4514606  Cylinder kit-3.562 Bore  
SLR1844  Liner o-ring-2 required  
HR458  Rod bearing  
HM226S  Main bearing set-4 cyl. W/3 main brgs.  
HM399S  Main bearing set-4 cyl. W/5 main brgs.  
HM227S  Main bearing set-6 cyl.  
HS3303VC  Head gskt set-4 cyl.  
FS3303VC  Full gskt set-4 cyl., W/press on flywheel housing seal retainer  
FS3303VW  Full gskt set-4 cyl., W/bolt on flywheel housing seal retainer  
OS20492  Oil pan gskt-4 cyl.  
HS3295VC  Head gskt set-6 cyl.  
FS7805B-3  Full gskt set-6 cyl.  
49638  Front crank seal  
49872  Rear crank seal W/bolt on flywheel housing seal retainer  
SS48048  Rear crank seal & sleeve W/press on flywheel housing seal retainer  

There are several different piston ring sets available for these engines. The original standard bore was 3.437. P/C had an overbore of 3.500 available and we have the 3.562 bore cylinder kits.  

Overhaul kits  

BUDA4B153-INFRAME  BUDA4B153-MAJOR  
BUDA6B230-INFRAME  BUDA6B230-MAJOR