

Service Bulletin

LOCATION Charles City
SUBJECT PTO Drive Shaft Plug
NUMBER 430 228
DATE 9-14-68
FILE D & E PTO & Pulley

Rick's Ag Parts, Inc

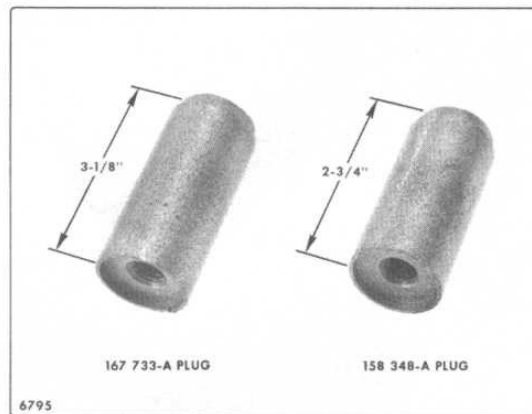


Fig. 1 PTO Drive Shaft Plug

PROBLEM

PTO shaft plug can be too short on some 1750, 1850 and 1950-T tractors. Problem is common only to those tractors equipped with button-type clutch.

OBSERVATION

With PTO shaft plug being too short, plug can move forward of O-ring and oil leakage results.

CORRECTION FACTORY

At approximately tractor serial number 207 334-000, 3/8-inch longer 167 733-A PTO Drive Shaft Plug was incorporated on production 1750, 1850 and 1950-T Tractors replacing 158 348-A PTO Drive Shaft Plug.

2 of 2
430 228

FIELD

When PROBLEM is encountered on tractors with button-type clutch, 167 733-A PTO Drive Shaft Plug may be purchased and installed. Following list of approximate tractor serial numbers indicates when button-type clutch was incorporated on production tractors:

<u>TRACTOR</u>	<u>SERIAL NUMBER</u>
*1750	191 062-000
1850 Gas	198 394-000
1850 Diesel	194 008-000
1950-T	194 080-000

*1750 gas tractors, serial number 191 355-000 through 191 513-000, have asbestos-faced clutches.

Continue to use 158 348-A PTO Drive Shaft Plug in above model tractors without button-type clutch and in all 1950 tractors.

Service Department

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