 <p>WHITE FARM EQUIPMENT</p>	<h2>Service Bulletin</h2>	<p><b>File</b> GE-20-117</p> <p><b>Subject</b> Transmission Shift Fork Cap Screws and Nuts - 2-85, 2-88, 2-105 and 2-110 Tractors</p> <p><b>Date</b> 11-16-84</p> <p><b>Page</b> 1 of 2</p>
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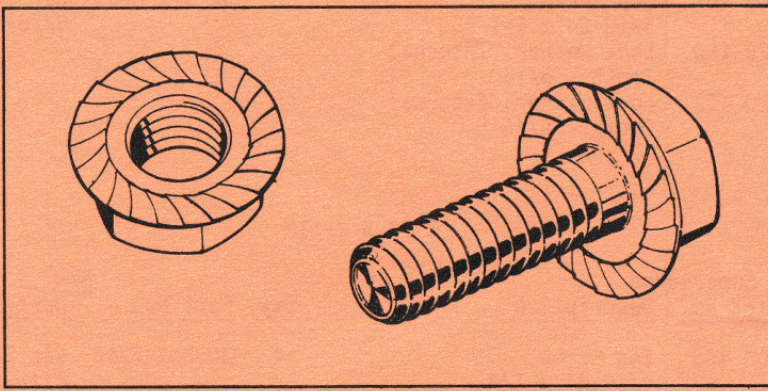


Fig. 1 - Flange Lock-Type Cap Screws and Nuts

SERVICE INFORMATION

Improved method of retaining transmission shift fork to rails was incorporated in 2-88 and 2-110 tractors at approximate tractor serial no. 303 141-000.

New reusable flange lock-type cap screws and nuts (Fig. 1) eliminate use of internal and external tooth lock washers and gives better locking capability.

RECOMMENDATION

During transmission overhaul on all 2-85, 2-88, 2-105 and 2-110 tractors, purchase and install the following (new) flange lock-type cap screws and nuts in place of superseded parts.

NOTE: Torque cap screws and nuts to 22 to 24 ft-lbs.

*PARTS REPLACEMENT OR REPAIR AT COMPANY EXPENSE IS NOT AUTHORIZED UNLESS SUCH POLICY IS STATED.*

GE-20-117

2 of 2

2-85 & 2-105

<u>Superseded</u>			<u>New</u>		
<u>Qty.</u>	<u>Part No.</u>	<u>Description</u>	<u>Qty.</u>	<u>Part No.</u>	<u>Description</u>
4	908 465	Cap Screw, 5/16-24 x 7/8	4	30-341 7743	Cap Screw, Flange Lock 5/16-24 x 7/8
1	908 466	Cap Screw 5/16-24 x 1	1	30-341 8391	Cap Screw, Flange Lock 5/16-24 x 1
2	908 467	Cap Screw, 5/16-24 x 1-1/4	2	30-341 8405	Cap Screw, Flange Lock 5/16-24 x 1-1/4
6	920 155	Lock Washer, Internal Tooth - 5/16			
1	920 123	Lock Washer, External Tooth - 5/16			

2-88 & 2-110

<u>Superseded</u>			<u>New</u>		
<u>Qty.</u>	<u>Part No.</u>	<u>Description</u>	<u>Qty.</u>	<u>Part No.</u>	<u>Description</u>
4	908 465	Cap Screw, 5/16-24 x 7/8	4	30-341 7743	Cap Screw, Flange Lock 5/16-24 x 7/8
2	915 001	Nut, 5/16-24	2	30-341 7751	Nut, Flange Lock, 5/16-24
6	920 155	Lock Washer, Internal Tooth - 5/16			

Service Department  
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